



Oct 8 2009  
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# EXHIBIT 18

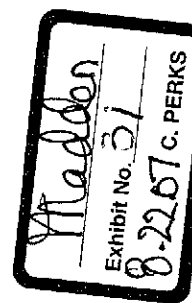
CA ban by 2003-12/31/02  
NY ban by 2004-1/1/04  
CT 10/1/2003

USGC MTBE PHASE OUT ASSESSMENT

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SCOPING OF POTENTIAL ETHANOL  
LEGISLATIVE PROPOSALS

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USGC MTBE PHASE OUT ASSESSMENT

KEY OUTCOMES

- MTBE removal from mogas would be costly for XOM
  - Total USGC margin impact (3 refineries) estimated at 50-100 M\$/YR primarily due to octane loss
- Options to minimize/mitigate octane/margin impact of MTBE phase out identified
  - Ethanol blending, with continued oxygen mandate, reduces octane shortfall; RVP impact manageable
  - Conversion of MTBE units to isooctene would further reduce/eliminate octane shortfall
  - Ethanol/isooctene complimentary steps -- not necessarily in competition
- In all cases examined, MTBE ban without oxygenate mandate is better for XOM
- Producibility of mogas in USGC refineries can be maintained at roughly current rates with MTBE ban through ethanol/isooctene steps
- With no oxygenate or ethanol mandate, ethanol is rarely imported into the USGC gasoline blending pool in summer
- 3 vol % ethanol mandate on total corporate mogas results in USGC margin loss
  - 2 vol% ethanol mandate can probably be contained at Joliet/Torrance without major debits
- Any potential ethanol/oxygenate mandate should provide maximum flexibility (annual balancing, no specific location, etc.)

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**ExxonMobil Proprietary**

**Backup Data**

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USGC MTBE PHASE OUT ASSESSMENT  
**BUSINESS STRATEGY STUDY APPROACH**

- Assessed potential scenarios for gasoline blending.
  1. Oxygen mandate with no ether ban (Base Case).
  2. Oxygen mandate with ether ban (ethanol assumed to be the only viable oxygenate).
  3. No oxygen mandate with ether ban.
- Basis assumptions
  - Low Sulfur Mogas (30 ppm) in place.
  - Flexible raw material/product slates and unit rates.
  - 2000 COP Prices for 2005 (UR \$20.3/B, Octane \$0.35/OIB, RFG Premium 1.8 cpg).
  - Ethanol blending assumed to be downstream of refineries; economics evaluated using subsidized price.
  - MTBE unit conversion for Isooctene production using Snamprogetti technology.
- In a separate assessment evaluated potential scenarios for ethanol gasoline blends.
  1. Ethanol mandate of 3.3% of total corporate mogas pool, with no oxygenate mandate
  2. Oxygen mandate with different amounts of ethanol blended into mogas, volumes per tax regulations

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**USGC MTBE PHASE OUT ASSESSMENT**  
**BAYTOWN SCOPING RESULTS**

Scenario	1	2						3		
		Ether Ban/O2 Mandate						Ether Ban/No O2 Mandate		
		No Inv./No RFG	EtOH Only	Isosotene	Alky Exp.	No Inv./No RFG	EtOH Only	No Inv.	Isosotene	Alky Exp.
Current Base	249	231	236	239	243	233	240	240	240	240
Mogas, kBD	45	0	36	36	35	48	50	50	50	50
% RFG	19	10	14	20	19	11	15	15	15	16
% UP										
Components, kBD										
MTBE	13	--	--	--	--	--	--	--	--	--
Ethanol	--	--	5	5	5	--	--	--	--	--
Isosotene	--	--	--	6	--	--	6	6	--	--
Alkylate	33	35	36	35	47	36	35	35	47	47
Investment, \$M	Base	Base	5	30	135	Base	25	25	130	130
Net Cash Margin, \$M/Y										
vs Base	Base	(31)	(34)	(12)	(12)	(18)	11	10	10	10
vs No Investment	--	Base	(3)	19	19	Base	29	28	28	28
vs Lower Cost Option	--	--	(3)	22	0	--	29	(1)	(1)	(1)
Indicative DCF, %										
vs No Investment	--	--	0	45	5	--	80	15	15	15
vs Lower Cost Option	--	--	0	55	0	--	80	0	0	0
Cost vs Base, cpg	--	0.9	1.0	0.6	1.4	0.5	(0.1)	0.8	0.8	0.8

- All cases able to economically maintain base crude/cat rates and aromatics sales.
- Isosotene purchase, to increase UP producibility, breakeven price ~\$31/B; toluene uneconomic/blending limited.
- Grassroots alky expansion unattractive vs isosotene; low cost alky debottleneck potentially economic.
- Ethanol price/RFG premium parity an issue.

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**USGC MTBE PHASE OUT ASSESSMENT  
BATON ROUGE SCOPING RESULTS**

Scenario	1 Current	2 Ether Ban/O2 Mandate				3 Ether Ban/No O2 Mandate		
		No Inv./No RFG	EtOH Only	Isosootene	Alky Exp	No Inv.	Isosootene	Alky Exp.
Mogas, kBD	Base	220	220	218	224	215	214	221
% RFG	45	0	45	46	45	46	47	45
% UP	25	5	17	25	22	7	16	13
Components, kBD								
MTBE	12	--	--	--	--	--	--	--
Ethanol	--	--	5	5	5	--	--	--
Isosootene	--	--	--	6	--	--	6	--
Alkylate	35	35	35	34	45	35	34	45
Investment, \$M	Base	Base	5	30	130	Base	25	125
Net Cash Margin, \$M/Y								
vs Base	Base	(62)	(45)	(13)	(18)	(38)	(7)	(12)
vs No Investment	--	Base	17	49	44	Base	31	26
vs Lower Cost Option	--	--	17	32	(5)	--	31	(5)
Indicative DCF, %								
vs No Investment	--	--	100+	100+	25	--	80	15
vs Lower Cost Option	--	--	100+	85	0	--	80	0
Cost vs Base, cpg	--	1.8	1.4	0.7	1.7	1.2	0.5	1.5

- All cases able to economically maintain base crude/cat rates and aromatics sales.
- Isosootene purchase, to increase UP producibility, breakeven price ~\$27/B; toluene uneconomic/blending limited.
- Grassroots alky expansion: unattractive vs Isosootene; low cost alky debottleneck potentially economic.
- Ethanol price/RFG premium parity an issue.

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**USGC MTBE PHASE OUT ASSESSMENT  
BEAUMONT SCOPING RESULTS**

Scenario	1 Current	2 Ether Ban/O2 Mandate				3 Ether Ban/No O2 Mandate			
		No Inv./No RFG		EtOH Only		No Inv.		Isooctene	
		208	206	206	206	211	209	212	Alky Exp
Mogas, kBD	Base	205				211		212	
% RFG	26	0	23	23	23	11	11	11	
% UP	58	30	27	36	30	25	34	28	
Components, kBD									
MTBE	14	--	--	--	--	--	--	--	--
Ethanol	--	--	3	3	3	--	--	--	--
Isooctene	--	--	--	3	--	--	3	--	--
Alkylate	15	15	16	14	18	15	13	18	
Investment, \$M	Base	Base	5	20	65	Base	15	60	
Net Cash Margin, \$M/Y									
vs Base	Base	(24)	(26)	(14)	(14)	(19)	(8)	(11)	
vs No Investment	--	Base	(2)	10	10	Base	11	8	
vs Lower Cost Option	--	--	(2)	12	0	--	11	(3)	
Indicative DCF, %									
vs No Investment	--	--	0	35	5	--	50	5	
vs Lower Cost Option	--	--	0	55	0	--	50	0	
Cost vs Base, cpg	--	0.8	0.9	0.6	1.1	0.6	0.4	0.9	

- All cases able to economically maintain base crude/cat rates and aromatics sales; mogas producibility increase by imported natural gasoline to isom unit a potential opportunity.
- Isooctene purchase, to increase UP producibility, breakeven price ~\$30/B; toluene uneconomic/blending limited.
- Grassroots alky expansion unattractive vs Isooctene; low cost alky debottleneck potentially economic.
- Ethanol price/RFG premium parity an issue.

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